

**Formulating a Greener World®**

# HydraJET® 2020Y

Aqueous ink for porous media



# TECHNICAL DATA SHEET

HydraJET® 2020Y yellow aqueous TIJ 2.5 ink is designed for industrial printing applications such as mailing and ticket printing.

HydraJET® 2020Y ink provides long decap time, good fade resistance and water resistance, and excellent sharpness on various porous and semi-porous substrates such as plain paper, cardboard, duplex board, and semi-porous coated papers.<sup>(1)</sup>

## Technical Specifications

Ink name	HydraJET® 2020Y
Ink type	Yellow dye aqueous ink
Print cartridge type	HP 45ai
Resolution	Up to 600 dpi, recommended 300 x 300 dpi
Nozzle count	300
Print swath	12.7 mm
Firing voltage	11.0 V
Fire pulse width	1.8 µs
Pulse warming	OFF
Decap time <sup>(1)</sup>	Up to 1 h
Drying time <sup>(1)</sup>	1 – 3 s at 300 x 300 dpi on coated paper
Throw distance <sup>(2)</sup>	Up to 3 mm, recommended 1 mm
Average delivered ink	42 mL (vertical)
Average drop volume	27 pL
Operating conditions	15 °C to 35 °C, 35% to 80% RH
Shipping / storage temperature	10 °C to 35 °C
Shelf life <sup>(3)</sup>	12 months from filling date

## Cartridge Shipping & Storage

- Store the cartridge with a clip placed over the printhead. Nozzles up or horizontal.
- Refer to Safety Data Sheet for more information.

## Cartridge Maintenance & Handling

- Use a lint-free cloth moistened with deionized water to clean the cartridge printhead.
- Holding the cartridge printhead face down, gently press the printhead on a lint-free cloth to allow ink to wick out. Then, slowly and lightly wipe across the tip of the long edge.
- Do not shake the cartridge.

## Ordering Information

Product number	Product description
2020Y42A	HydraJET® 2020Y Print Cartridge

(1) Ink performance may vary depending on substrate, printer, and environmental conditions.

(2) Recommended. May vary by application.

(3) Must be shipped and stored under recommended conditions.

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